

# Work Order ID 78504

**\*78504\***

Page 1

January-10-12 1:24:08 PM

Item ID: D350-604-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Rear Locker Extender  
 Start Date: 10/01/2012 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 10/02/2012 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: MLJ Date: 12/01/10 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2273	<u>DE</u>								
D350-604-041	A								
DS19470	A								

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-604-041

CHG003  
CCN 12-521  
Sorter

110

0.00

**\*110\***

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 15853

Description: D350-604-041 Rear locker extender.

Supplier: Delastek.

Certification of Conformity and process sheet from Delastek is required.

4 x 2600-6 Camlock stud - Ship to Delastek B 120077

CL 12/01/11 /

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 78504

**\*78504\***

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January-10-12 1:24:08 PM

Item ID: D350-604-041

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Rear Locker Extender

Start Date: 10/01/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 10/02/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC4- 100% Inspect kits for completeness	0.00							
<b>*150*</b>									
QC	Memo	0.00							
Quality Control									
160	Packaging	0.00							
<b>*160*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-604-041								
	Location: _____								
	PPP Rev: <u>I</u>								
170	QC21- Final Inspection - Work Order Release	0.00							
<b>*170*</b>									
QC	Memo	0.00							
Quality Control									

*Handwritten:* 12/4/19 SP

*Handwritten:* MJ 12/04/19

*Handwritten:* 12/04/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January-10-12 1:24:11 PM

Page 1

Work Order ID: 78504

\*78504\*

Parent Item: D350-604-041

\*D350-604-041\*

Parent Item Name: Rear Locker Extender

Start Date: 10/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:Q03.12.01ReformatKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
2600-6		Purchased	No			110	Each	212.0000	4	4			
*2600-6*									**			02/10/12	
Camlock Stud													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST380				212					
				119895				12					
				120077				200		4			
D350-604-041P		Purchased	No			120	Each	0.0000	1	1			
*D350-604-041P*									**			10/24/12	
Rear Locker Extender													
D2268		Manufactured	No			140	Each	9.0000	1	1			
*D2268*									**				
Decal													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST009				9					
				69592				2					
				74520				7		74520			
D2269		Manufactured	No			140	Each	5.0000	1	1			
*D2269*									**			78920	
Decal													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST009				5					
				74521				5					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

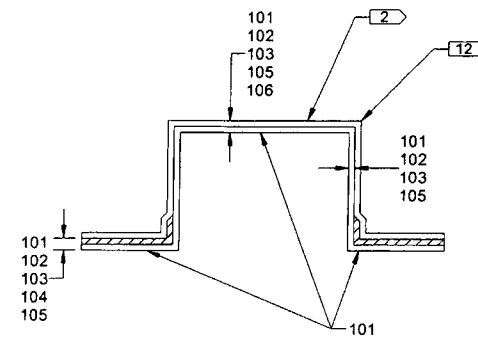
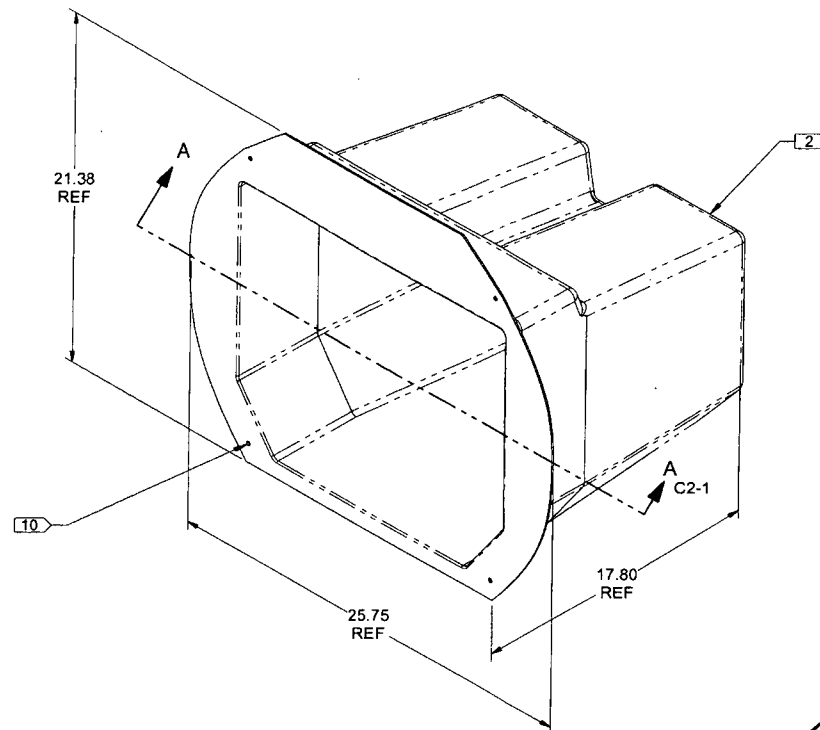
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





**SECTION A-A**  
C4-1

**NOTES:**

**1) MATERIALS:**

RESIN: DERAKANE 470-36/411/510A40  
FIBRE: 9 oz = 9.7 oz 7781 WEAVE "S" GLASS  
18 oz = 18.0 oz ROVING "E" GLASS

2) FINISH: FINISH THIS SURFACE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1

7) WEIGHT: 7.75 lbs

8) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING.

9) LAYUP USING DT8010 MOLD. WET LAYUP NO BAG/VACUUM

10) TRIM & DRILL PER DT8020. OPEN HOLES TO Ø0.257 (4 PLACES)

**11) CONSTRUCTION:**

101-WHITE GLOSS GELCOAT # GEL 2330PAWK745 TO MIN THICKNESS OF 0.020  $\triangle$

102-9 oz ALL OVER

103-18 oz ALL OVER

104-18 oz REINFORCE FRONT FLANGE EXTENDING 2" ON SIDES

105-9 oz ALL OVER

106-PEEL PLY

12) MATTE TO HOLD DOWN CORNERS AS REQUIRED

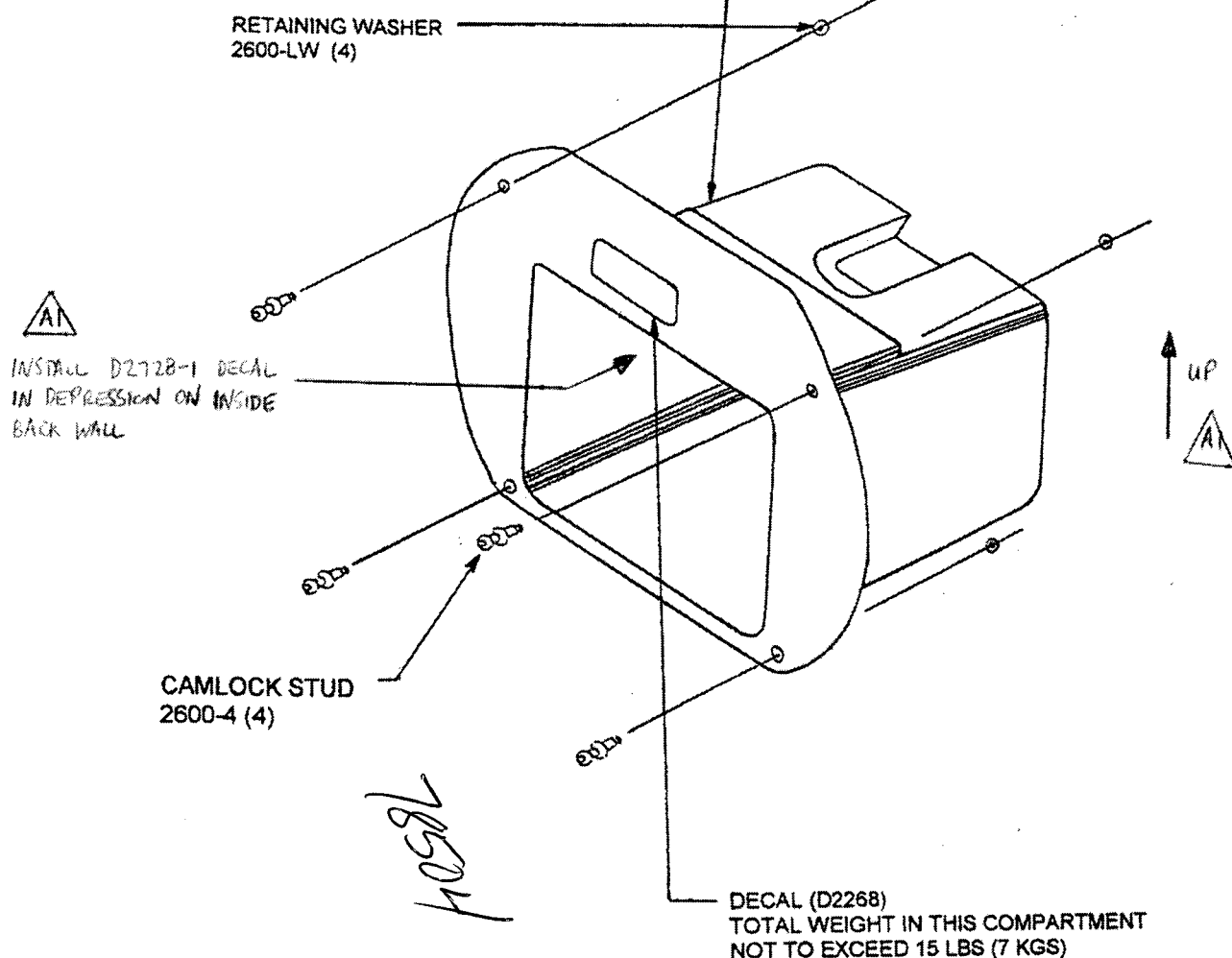
**D2273 REAR LOCKER EXTENDER**

E	CHANGED SURFACE FINISH FROM 944W005 GELCOAT TO 2330PAWK745 GELCOAT, ZN A7-1. UPDATED DWG TO CURRENT STANDARDS.	DC	12.02.02
D	REMOVE EPOCAST, ADD SURFACE FINISH	CP	02.04.01
C	CLARIFY MATERIAL, LAYUP, AND TOOLING	RF	02.01.30
B	RE-DRAWN	MM	96.05.27
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	BE	DRAWING NO.	REV. E
MFG. APPR.	BE	D2273	SHEET 1 OF 1
APPROVED	BE	TITLE	SCALE
DE APPR.	BE	350 REAR LOCKER EXTENDER NTS	
DATE	12.02.02	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCIAL TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



DESIGN BW	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D350-604-041	REV. A SHEET 1 OF 1
DATE 02.04.01		TITLE REAR LOCKER EXTENDER ASSEMBLY	SCALE NTS
A	02.04.01	NEW ISSUE	
AI	# RF 02.04.23	ADD D2728-1 DECAL + ORIENTATION NOTE REAR LOCKER EXTENDER (D2273)	

RELEASED  
02.04.03



### D350-604-041 REAR LOCKER EXTENDER

NOTE: DECALS TO BE ORIENTED TO MATCH 'UP' ORIENTATION OF RLE



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# **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS D350-604 REV. B

REF TCCA STC: SH90-4

REF FAA STC: SR00463NY

## **PURPOSE:**

The 2600-4 Camloc Studs may be too short for some installations.

## **CHANGE:**

The qty (4) 2600-4 Camloc Studs are replaced with longer 2600-6 Camloc Studs. It is acceptable to install either 2600-4 or 2600-6 Camloc Studs. The parts list of D350-604 Rev. B is amended as follows:

QTY	PART NUMBER	DESCRIPTION
-041		
X	D350-604-041	REAR CARGO COMPARTMENT EXTENDER ASS'Y

IS:

4	2600-6	CAMLOC STUD
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WAS:

4	2600-4	CAMLOC STUD
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

78504

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 09.07.01  
CERT. NO.: SH90-4  
ISSUE NO.: 3

A	NEW ISSUE, NCR 09-046	CP	09.07.01
REV.	DESCRIPTION	BY	DATE
DESIGN	92	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	92		
CHECKED	5	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9470	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CAMLOC CHANGE	NTS
DATE	09.07.01	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



Delastek inc.  
2699 5e avenue  
Local 14, C.P. 10100  
Grand-Mère, Québec G9T 5K7  
Can \*\* Fax (819)533-3494 \*\*

# PACKING SLIP CERTIFICATE OF COMPLIANCE

Invoice #	43065
Customer #	DART US

Telephone: (819) 533-5788  
Warehouse: MAIN

Bill to:

DART AEROSPACE LTD  
1270, Aberdeen Street  
Hawksbury, Ontario K6A 1K7  
Canada

Ship to:

DART AEROSPACE LTD  
1270, Aberdeen Street  
Hawksbury, Ontario K6A 1K7  
Canada

Telephone: 613-632-5200  
Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
FEDEX P1 Collect		Origin		Net 30 days USA		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by	Your PO #		GST/PST #	
18/04/2012	13/01/2012	19686	Chantal Lavoie	PO15853			
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
1	0	1	DKC134-0081	Line #2 Rear Locker Extender D350-604-041P B78503 U de M : Each Référence DKA362-0004 DWG: D350-604-041 REV. A1 D2273 REV. E  <u>No. série</u> <u>No. lot</u> B7850340022			
1	0	1	DKC134-0081	Line #3 Rear Locker Extender D350-604-041P B78504 U de M : Each Référence DKA362-0004 DWG: D350-604-041 REV. A1 D2273 REV. E  <u>No. série</u> <u>No. lot</u> B7850440021			
							51262/117

51262/117

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

☒ Cust.    ☐ Adm.    ☐ Quality    ☐ Ship.

Accepted by:

Quality department

AQ-357



Date: Mardi, 20-04-03 07:52:26  
 Utilisateur: marc dubé

## Feuille de Procédé

Client : DART US DART AEROSPACE LTD	Nom Dessin : REAR LOCKER EXTENDER
Numéro Job : 40021	Numéro Article : DKC134-0084
Numéro Soumission : 5215	Numéro Dessin : D350-604-041 & D2273
Numéro B.A. :	Projet Numéro : DK-362
Cette fois : 2012-04-03 No. B.V. :	Révision dessin : A1 & E
Prsht Rev. : NC	Matériel : Derakane 470-36/411/510
Prem. fois : - - Type :	Date Dûe : 2012-04-10 Qté: 1 Udm: UNITE
Job précédente :	


 Écrit par : \_\_\_\_\_  
 Vérifié & Approuvé par : \_\_\_\_\_  
 Commentaires : N° de pièce Laminée Dart Aerospace: D2273  
 N° de pièce Assemblage Dart Aerospace: D350-604-041

# B78504

Process Sheet Rév.: 01Ajustement de quantité de l'article AAC2011

Produit additionnel

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
---------	-----------------------	---------------

1.0	PRÉPARATION	Préparation du moule
-----	-------------	----------------------



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Faire la préparation du moule DKO-0250 selon IG 0009.

Date: 11/04/12 Sceau:



2.0	AAC2011	N° 2330PAWK745, Gel Coat Polycore Fireblock Promoted
-----	---------	------------------------------------------------------

Commentair Qty.: 2.50 KILOGRAMME(s)/Unit Total : 2.50 KILOGRAMME(s)

N° 2330PAWK745, Gel Coat Polycore Fireblock Promoted N° de Lot: 1-34789-1

3.0	AMB0286	Catalyst N° DDM-9
-----	---------	-------------------

Commentair Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s)

Catalyst N° DDM-9 N° de Lot: 1-27829-1

4.0	AC0747	Acetone
-----	--------	---------

Commentair Qty.: 0.200 KILOGRAMME(s)/Unit Total : 0.200 KILOGRAMME(s)

5.0	PREP-GENERAL	Préparation du matériel
-----	--------------	-------------------------



Commentair Setup: 0.00Hrs/ Run: 45.0000Min Total Run : 0.7500Hrs

Tailler le matériel selon les dimensions requises à l'aide de gabarit de trimage prévus à cet effet.

Date: 10/04/12 Sceau:



Date: Mardi, 2012-04-03 07:52:26

Utilisateur: marc dubé

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 40021

Numéro Article: DKC134-0081

Numéro Job:



# Séq.: Machine ou Opération: Description :

6.0 PREP-GENERAL Préparation du matériel



Commentaire Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs

Faire la préparation du Gel coat selon IF134-0003.

Date: 11/04/12 Sceau:



7.0 GEL COAT Application du Gel Coat



Commentaire Setup: 0.00Hrs/ Run: 20.0000Min Total Run : 0.3333Hrs

Appliquer le gel coat selon IF 134-0003(réf. IG0019).

Note: Le gel coat ne doit contenir aucun "airdry" ni aucune cire. Et le temp de séchage est important afin d'éviter d'avoir des défauts de surface, et afin d'éviter que le tissu ne vienne marquer au travers du Gel Coat ainsi que d'éviter d'avoir un rétrécissement.

Quantité: 1 Date: 11/04/12 Sceau:



8.0 AMB0212 Résine (411B7530) 411-350 promo. 75min.

Commentaire Qty.: 1.680 LITRE(s)/Unit Total : 1.680 LITRE(s)

Résine (411B7530) 411-350 promo. 75min

N° de Lot:

1-34971-1

9.0 AMB0286 Catalyst N° DDM-9

Commentaire Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s)

Catalyst N° DDM-9

N° de Lot:

1-27829-1

10.0 AMB0214 9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish

Commentaire Qty.: 4.6 VERGE(s)/Unit Total : 4.6 VERGE(s)

9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish

N° de Lot:

1-28776-2

11.0 AMB0213 WR1850 Roving 18oz. x 50"

Commentaire Qty.: 1.140 KILOGRAMME(s)/Unit Total : 1.140 KILOGRAMME(s)

WR1850 Roving 18oz. x 50"

N° de Lot:

1-22302-1

12.0 LAMINAGE Faire le laminage



Commentaire Setup: 0.00Hrs/ Run: 3.5000Hrs Total Run : 3.5000Hrs

Selon IF 134-0003. S'assurer de ne pas trapper d'air entre les rangs.

Inscrire les informations suivantes:













Humidité: 28% Température: 72.3°F Heure: 3:20

Quantité: 1 Date: 11/04/12 Sceau:



Date: Mardi, 2012-04-03 07:52:26  
Utilisateur: marc dubé

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD		Nom Dessin: REAR LOCKER EXTENDER	
Numéro Job: 40021		Numéro Article: DKC134-0081	
Numéro Job:			
# Séq.:	Machine ou Opération:	Description :	
13.0	AMB0212	Résine (411B7530) 411-350 promo. 75min.	
Commentaire Qty.: 0.150 LITRE(s)/Unit Total : 0.150 LITRE(s) Résine (411B7530) 411-350 promo. 75min N° de Lot: <u>N/A</u> 18/04/12 			
14.0	AMB0286	Catalyst N° DDM-9	
Commentaire Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s) Catalyst N° DDM-9 N° de Lot: <u>N/A</u> 18/04/12 			
15.0	FINITION	Finition Générale	
			
Commentaire Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs  Injecter les bulles d'air selon IF134-0003 si applicable.  Quantité: _____ Date: _____ Sceau: _____ <u>N/A</u> 18/04/12 			
16.0	DÉMOULAGE	Démoulage de la pièce	
			
Commentaire Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs  Faire le démoulage de la pièce selon IF134-0003 en poussant de l'air à l'intérieur tout en faisant bien attention de ne pas l'endommager.  Quantité: <u>1</u> Date: <u>12/04/12</u> Sceau: 			
17.0	TRIMAGE	Trimage	
			
Commentaire Setup: 0.00Hrs/ Run: 40.0000Min Total Run : 0.6667Hrs  Selon IF 134-0002.  Faire le sablage si nécessaire.  Quantité: <u>1</u> Date: <u>17/04/12</u> Sceau: 			
18.0	AAC1021	Dupont Primer N° 7704S	
Commentaire Qty.: 0.3400 UNITE(s)/Unit Total : 0.3400 UNITE(s) Dupont Primer N° 7704S N° de Lot: <u>1-33616-3</u>			
19.0	AAC1101	N° 7775S, Dupont Activator - Reducer Chromabase	
Commentaire Qty.: 0.0670 UNITE(s)/Unit Total : 0.0670 UNITE(s) N° 7775S, Dupont Activator - Reducer Chromabase N° de Lot: <u>1-30548-3</u>			

Date: Mardi, 2012-04-03 07:52:26  
Utilisateur: marc dubé

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 40021

Numéro Article: DKC134-0081

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
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20.0	PRIMER	Application primer
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Commentaire Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Appliquer le primer selon IG 0008.

Quantité: 1 Date: 17 avril 12 Sceau:  N° fiche de Mélange: N/A 18-04-12 

21.0	AAC1607	Camlock Stud 2600-4 (or Monadnock 1126000-4)
------	---------	----------------------------------------------

Commentaire Qty.: 4 UNITE(s)/Unit Total: 4 UNITE(s)

Camlock Stud 2600-4 (or Monadnock 1126000-4)

N° de Lot: 1-33960-1

22.0	AAC0682	Washer 2600-LW (1127700)
------	---------	--------------------------

Commentaire Qty.: 4 UNITE(s)/Unit Total: 4 UNITE(s)

Washer 2600-LW (1127700)

N° de Lot: 1-32667-6

23.0	ASSEMBLAGE	Assemblage mécanique
------	------------	----------------------




Commentaire Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Faire l'assemblage selon IF134-0004.

Démâser la pièce.

Assembler les "Studs" selon IG 0037.

Quantité: 1 Date: 18/04/12 Sceau: 

24.0	IDENTIFICATION	Identification des pièces
------	----------------	---------------------------




Commentaire Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire l'identification de la pièce selon IF134-0005.

N° de pièce Cleint: D350-604-041

N° de Job: 40021

N° de Fabrication: 18/04/12

Quantité: 1 Date: 18/04/12 Sceau: 

25.0	INSPEC FINAL	Inspection finale
------	--------------	-------------------



Commentaire Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire l'inspection dimensionnelle et visuelle de la pièce selon le dessin.



Date: Mardi, 2012-04-03 07:52:26  
Utilisateur: marc dubé

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD  
Numéro Job: 40021

Nom Dessin: REAR LOCKER EXTENDER  
Numéro Article: DKC134-0081

Numéro Job:



# Séq.:

Machine ou Opération:

Description :

Quantité: 1

Date: 18/04/2012

Sceau:



26.0

EMBAL / ENTREPO

Emballage & Entreposage



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire l'emballage selon IG 0057.

Quantité: 1

Date:

APR 18 2012

Sceau:



Fab : 17 avril 2012



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 5200  
Fax: 613 632 5246

## SHIPPING PICKLIST

Shiplist ID : PL109702  
Shiplist Date : 4/19/2012  
Sales Order ID : SO107840  
Customer POID : PO933/14358

Page Number : 1 of 1

**Bill To :**  
DART SALES INC  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A1K7  
CA

CU-DAR001

**Ship To :**  
YELLOWHEAD HELICOPTERS  
3010 SELWYN ROAD  
VALEMOUNT, BC V0E 2Z0  
CA  
250 566 4401

<b>Buyer:</b>		<b>Contact Name:</b>	Cindy Etty	<b>Ship From:</b>	MAIN WAREHOUSE
<b>Order Date:</b>	4/19/2012 11:40:25 AM	<b>Contact Phone:</b>	250 566 4401		DART AEROSPACE LTD
<b>Partial Ship:</b>	Yes	<b>Contact Phone Ext.:</b>			1270 ABERDEEN
<b>FOB:</b>	Origin				HAWKESBURY, ON K6A 1K7 CANADA
				<b>Ship From Phone:</b>	613 632 5200

Line Nbr	Item ID Item Name	Repl Item ID	Rev Level Harmonize Code:	Req Date Promise Date	Req Qty/ Sales U/M	To Pick Qty/ Stock U/M	Backorder Qty	Primary/ Last Location	Picked Qty	Emp ID
1	D205-564-011 Bearpaw		8803.20	4/19/2012 4/19/2012	1.0000 Each	1.0000 Each	1.0000 Each			
								<b>Ship Method:</b>	Purolator ground coll	

<u>Warehouse</u> <u>Location</u>	<u>Lot Nbr</u>	<u>Loc Qty</u> <u>Lot Qty</u>	<u>Loc Code</u> <u>Shelf Life</u>	<u>Change #</u>	<u>QC21</u>
Main Warehouse					
FG014		14			
	75213	6		CHG008	QC21
	77530	8		CHG008	QC21

Special Inst:

Sales Order Revision: 0

Thank You!

## Change Record

Part Number D350-604-041

Description Rear Locker Extender

Page 1 of 1

Chg.	Date	By	Relevant Documents
001	99.08.12	CS / <del>RE</del>	D2273 rev.B D2268 rev.B D2269 rev.B D350-604 rev.B
002	09.07.15	<del>HA</del>	DS19476 Rev. A (ECN 09-626)
003	12.02.06 <del>HA</del> 12.02.22 <del>HA</del>	<del>HA</del>	D2273 Rev. E (ECN 12-521) D350-604 Rev. C, ICA-D350-604 Rev. D SH90-4 Issue 4 (ECN 12-531)
004	12.03.29	<del>HA</del>	D2273 Rev. F D350-604-041 Rev. B ICA-D350-604 Rev. 1 (ECN 12-540)